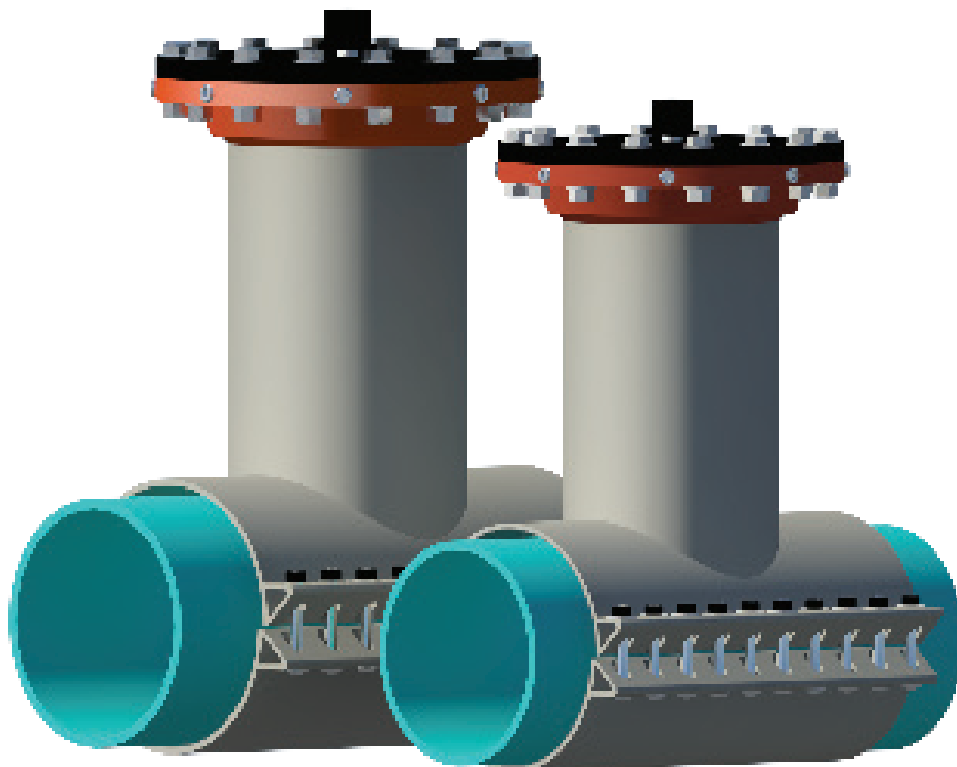


IVP 250 14" - 16"

Specifications

IVP412SPECS v2.2 Revised 02/20/2018



16" IVP 250

14" IVP 250



144 Tower Drive, Suite A, Burr Ridge, IL 60527

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Specifications subject to change without notice.

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

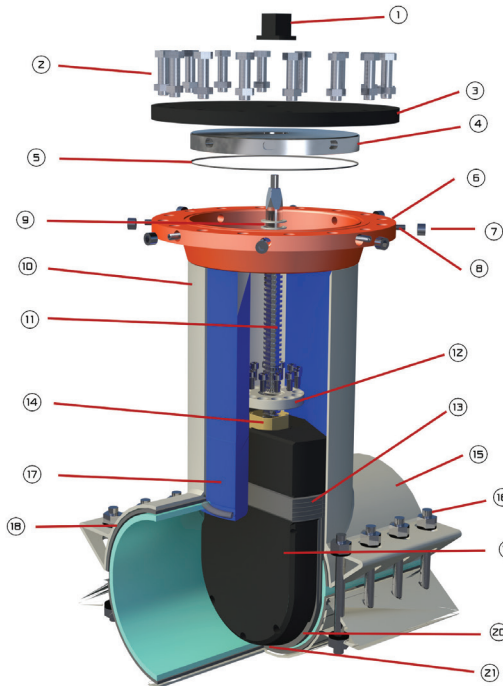
Product Specifications

The IVP 250 from Hydra-Stop is an insertable gate valve that is design to be installed onto a working, pressurized pipe to provide a control point in a piping system the same day. Like the Insta-Valve 250 Patriot product line offered by Hydra-Stop, the IVP 250 installs in three basic steps: 1. Mount the valve body onto the host pipe; 2. Hot tap the host pipe; 3. Insert the valve cartridge into the valve body. This procedure is able to contain the pipe pressure throughout the entire process through the use of a temporary knife gate valve that installs onto the flange of the IVP valve body.

IVP 250™

Valve Insertion System - 14, 16 inch Nominal Sizes

Product Cut-Sheet



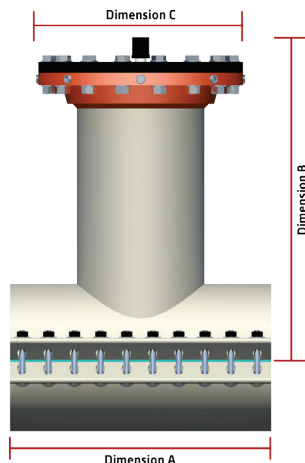
ITEM	DESCRIPTION	MATERIAL
1	OPERATING NUT****	DUCTILE IRON (PAINTED)
2	BONNET NUTS AND BOLTS	316 STAINLESS STEEL
3	VALVE BONNET***	CARBON STEEL (EPOXY COATED)
4	COMPLETION PLUG	ALUMINUM
5	BONNET O-RING	BUNA-N
6	VALVE BODY FLANGE	CARBON STEEL (PAINTED)
7	COMPLETION PIN PLUGS (8)	300 SERIES STAINLESS STEEL
8	COMPLETION PINS (8)	1144 STEEL (ZINC PLATED)
9	THRUST WASHERS (2)	ACETAL
10	VALVE BODY BRANCH	304 STAINLESS STEEL
11	VALVE STEM**	304 STAINLESS STEEL
12	RETENTION PLATE	7075 ALUMINUM
13	GATE SEALS	EDPM
14	STEM NUT	360 BRASS
15	VALVE BODY CLAMP	304 STAINLESS STEEL
16	VALVE BODY NUTS, BOLTS, AND WASHERS	304 STAINLESS STEEL
17	GATE HOUSING	CAST NYLON, TYPE 6
18	VALVE BODY GASKET	BUNA-N/EPDM
19	GATE*	CAST NYLON, TYPE 6
20	PADDLE	EPDM
21	PADDLE SHIELD	ALUMINUM (ANODIZED)

* CONTAINS STAINLESS STEEL AND ZINC PLATED STEEL HARDWARE

** SEALS: TWO BUNA-N O-RINGS

*** SEALS: BUNA-N X-RING AND BUNA-N/URETHANE LIP SEAL

**** SECURED TO VALVE STEM WITH STAINLESS STEEL NUT AND ZINC PLATED STEEL LOCK WASHER



Weights and Dims

Size	A	B	C	Approx. Weight	I.D. Range	O.D. Range*
14"	30"	37"	23.5"	600 lbs	13.3" - 14.50"	15.275" - 16.825"
16"	30"	40"	23.5"	865 lbs	15.3" - 16.50"	17.375" - 19.125"

* Due to the wide variety of pipes, the O.D. ranges are for estimation purposes only. When ordering valves please specify I.D. and wall thickness.

Other Specifications

Valve Body Minimum Test Pressure: 1.5 times system working pressure
Valve Body Maximum Test Pressure: 375 psi, Maximum Working Pressure: 250 psi

Options Available

Open Direction: Left(C.C.W.) Right(C.W.)

American Iron and Steel Compliant

**NOTE: 14" or 16" IVP250 can be ordered to meet American Iron and Steel Act requirements. Lead times and additional charge(s) will apply. Hydra-Stop MUST be notified of AIS requirements at time of order.

Proprietary Information: This property of Hydra-Stop shall not be used, reproduced or distributed without written consent. All design and invention rights are reserved.

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

Product Specifications

General Specifications*:

- 14 inch: For use on 13.3 - 14.50 inches inside diameter Ductile Iron, PVC pipe or AC pipe. 16 inch: For use on 15.3 - 16.50 inches inside diameter Ductile Iron, PVC pipe or AC pipe. Please consult Hydra-Stop for proper shell cutter, valve cartridge and valve body combinations.
- Allows for bi-directional flow
- Installation results in an unobstructed waterway
- Non-Rising Stem available in the open left and open right directions
- AIS compliant version available
- IVP 250 weights

14" IVP 250	16" IVP 250
Valve Cartridge = 185 lbs	Valve Cartridge = 245 lbs
Valve Body = 415 lbs	Valve Body = 620 lbs
Total = 600 lbs	Total = 865 lbs

* Contact Hydra-Stop for custom applications

Performance Specifications:

- Maximum Working Pressure: 250 psid
- Maximum Test Pressure: 375 psid
- Operating Temperature: 33° - 125° F
- Leakage: 0 GPM
 - Note: Leakage is dependent on the condition of the pipe and a proper installation and a small amount of bypass may result depending on these factors
- Number of Turns to Close: 14") 44-48 16") 50-54
 - The number of turns is dependent on the amount of gate seal rubber compression and expansion required to seal on the inside diameter of the host pipe; pipes with larger inside diameters will be on the high end of the range
- Operating Torque for Closing: 150 – 350 ft-lbs Typical
 - The operating torque to close is dependent on the amount of gate seal rubber compression and expansion required to seal on the inside diameter of the host pipe; pipes with larger inside diameters will be on the high end of the range

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

Product Specifications

- Operating Torque for Opening: 100 – 850 ft-lbs Typical

The operating torque to open is dependent on the pressure differential across the closed gate at the start of opening, where a full 250 psid pressure differential will require the most torque to bring the gate off its seat. As the gate opens and pressure is relieved, the torque will reduce significantly.

Components:

Valve Body:

The valve body houses the internal components of the valve and clamps onto the host pipe. The valve body is made of three subcomponents; the valve clamp, branch and flange welded together. Each of these subcomponents is described in detail below.

Valve Body Clamp:

The valve body clamp is the bottom portion of the valve body that secures the valve to the host pipe. The clamp is made of a top and bottom section that are shaped to fit onto the host pipe. Along the sides of the two sections are lug bars that receive the threaded studs or bolts and provide the surfaces that support the nuts than are tightened onto the threaded studs or bolts, which results in the top and bottom sections of the clamp to be pulled toward one another and squeeze the host pipe. This mounting process creates the foundation for the valve. The valve body clamp is made of 304 Stainless Steel with a passivated finish.

The following components are included in the valve body clamp assembly:

- Gasket – The gasket is glued into a circular groove on the inside of the top portion of the clamp and creates a seal between the valve body and host pipe to contain pressure after the pipe is tapped. The two rubber seals extending from the gasket to the inside diameter for the valve body branch form a seal with the gate when that valve is closed and between the host pipe and clamp. The gasket is made of Buna-N and SBR.
- Hardware – The hardware used to mount the clamp onto the pipe includes bolts (20), washers (20), and nuts (20). All hardware is made of 304 Stainless Steel.

Valve Body Branch:

The valve body branch is the cylindrical portion of the valve body that extends from the clamp. The valve body branch contains, in addition to the valve body flange, houses the valve cartridge. The valve body branch is made of 304 Stainless Steel with a passivated finish.

Valve Body Flange:

The valve body flange provides a bolt pattern on the top of the valve that is used to install the temporary knife gate valve during installation and fasten the top flange for final assembly. The valve body flange also provides the means of securing the valve cartridge, making a pressurized installation possible, through eight ports along the outside diameter of the flange that receive pins that hold the valve cartridge. The valve body flange is made from carbon steel and is painted for rust protection.

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

Product Specifications

The following components are included in the valve body flange assembly:

- Pins – Eight pins thread into the ports on the outside diameter of the valve body flange and are threaded deeper into the flange during the valve insertion process to enter slots in the valve cartridge's completion plug. The pins are made of high strength 1144 Steel to hold the valve cartridge against the upward thrust from the pressurized pipe and are zinc plated for corrosion resistance. Each pin exhibits a Buna-N o-ring to minimize the water that discharges from the port during the valve insertion process.
- Plugs – Each pin of the eight pins is backed up by a plug that threads into the start of each port. The plugs are required to seal off each port during pressure testing of the valve body and provide backup seals for the valve cartridge. The plugs are made of stainless steel and are coated to prevent galling.
- O-Ring – The face of the valve body flange contains a o-ring groove that contains a Buna-N o-ring that forms a seal between the valve body flange and top flange. This seal provides back up for the valve cartridge seals.

Gate:

The gate valve component that travels down into and seals upon the host pipe to isolate pressure and stop flow. The gate is made from Food Grade Cast Nylon, Type 6 for its light weight and low friction characteristics. The gate assembly contains a variety of components that enable the travel of the gate and allow the gate to seal onto the pipe.

The following components are included in the valve stem assembly:

- Gate Seals – the gate utilizes two gate seals, both made of EPDM rubber, to form a seal on the host pipe. The top gate seal wraps around the gate and forms a seal on the gate housing and the inside of the valve body. The bottom gate seal forms a seal primarily inside of the host pipe and inside of the valve body as well. Continued closing of the gate after the bottom seal makes contact with the host pipe results in compression and expansion of the gate seal that forms a complete seal on the inside diameter of the host pipe.
- Paddle Shields (2) – On each side of the bottom gate seal, or paddle, is a paddle shield that supports the rubber seal against severe flow conditions. The paddle shields are made of aluminum and are hard coat anodized.
- Retention Plate – The retention plate is made from high strength 7075 Aluminum and bolts into the top of the gate to retain the stem nut.
- Gate Hardware – A variety of hardware is contained within the gate to hold the retention plate, bottom gate seal, and paddle shields in place. All hardware is made of Stainless Steel.

Gate Housing:

The gate housing is the valve component that directs the gate travel into the host pipe. When the valve stem of the valve is rotated, the gate housing prevents the rotation of the gate, which results in gate travel in the direction of the valve stem. In addition to enabling gate travel, the gate housing is critical for valve sealing and installation as it makes up the bulk of the valve cartridge. The gate housing is made from Food Grade Cast Nylon, Type 6 for its light weight and low friction characteristics.

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

Product Specifications

The following components are included in the valve stem assembly:

- Completion Plug – The completion plug is secured to the top of the nylon gate housing to provide a stronger material, aluminum, to support the upward thrust on the valve cartridge caused by pressure within the host pipe. The completion plug is loaded by the upward thrust at the eight slots along the outside diameter that each receive a pin that is threaded into the valve body flange. The higher strength of the aluminum in comparison to nylon is critical again to support the valve stem during the opening of the valve as the shaft collar of the valve stem rotates within the completion plug.
- O-Rings (2) – The gate housing contains an o-ring at the top of the assembly that forms a seal inside of the valve body flange and second o-ring, in two separate sections, that forms a seal on the inside of the valve body branch as well as the gate seal. Both o-rings are made of Buna-N

Valve Stem:

The valve stem is part of the valve cartridge assembly and allows valve operation or opening and closing through its rotation. The valve stem uses 2-3 stub Acme threads (2" major diameter, 3 threads per inch), which results in 1" of gate travel for every three rotations in one direction. The smaller threads, on the end opposite the Acme threads are used to fasten the valve cartridge to the insertion tool during the installation process and to secure the 2" square operating nut with a nut after valve insertion is complete. The valve stem is made from 304 Stainless Steel which is compliant with the AWWA C509-09 standard.

The following components are included in the valve stem assembly:

- O-Rings (2) – Two Buna N o-rings fit into o-ring grooves above the ACME threads and create a redundant seal between the gate housing and valve stem
- Thrust Washers (2) – Thrust washers are positioned above and below the shaft collar of the valve stem to reduce operating torque by providing a low friction surface the valve stem rotates against. Both thrust washers are made of Acetal.
- Operating Nut- The 2" square operating nut is secured the top of the valve stem though a stainless steel nut that thread on the end of the valve stem and down onto the operating nut. A steel lock washer with a galvanized finish is placed under the nut to keep tension on the threads to prevent the nut from loosening. The operating nut provides a means for the valve operator to input torque to rotate the valve stem. The operating is cast using ductile iron, as specified in AWWA C509-09 and is painted for corrosion resistance. Open left operating nut are painted black and open right operating nuts are painted red according to AWWA C509-09.

Stem Nut:

The stem nut is contained within the gate and is threaded onto the valve stem through its internal 2-3 stub Acme threads (2" minor diameter, 3 threads per inch). Within the gate, the stem nut is prevented from rotating when the valve stem is turned. With the stem nut fixed inside of the gate and threaded onto the valve stem, rotating the valve stem results in gate travel. The stem nut is made from 360 Brass.

IVP 250

Valve Insertion System - 14-16 inch Nominal Size

Product Specifications

Top Flange:

The top flange fastens to the valve body flange to provide a cover for the valve and also serves as a stop for the valve stem during the closing of the valve. The top flange is made from carbon steel per AWWA C207 and is epoxy coated black for rust protection.

The following components are included in the blind flange assembly:

- Nuts and Bolts (16 of each) – Sixteen nuts and bolts are used to fasten the top flange to the valve body flange. The nuts and bolts are made from 316 Stainless Steel.
- X-Ring – An x-ring is contained within a groove in the inside diameter of the top flange and seals upon the valve stem to provide a backup to the valve cartridge seals. The x-ring is made of Buna-N
- Lip Seal – A lip seal is pressed into the top of the top flange and seals upon the valve stem to keep debris outside of the valve. The lip seal is made of urethane and Buna-N.

APPROVED BY:

Name: _____

Title: _____

Date: ____/____/____